

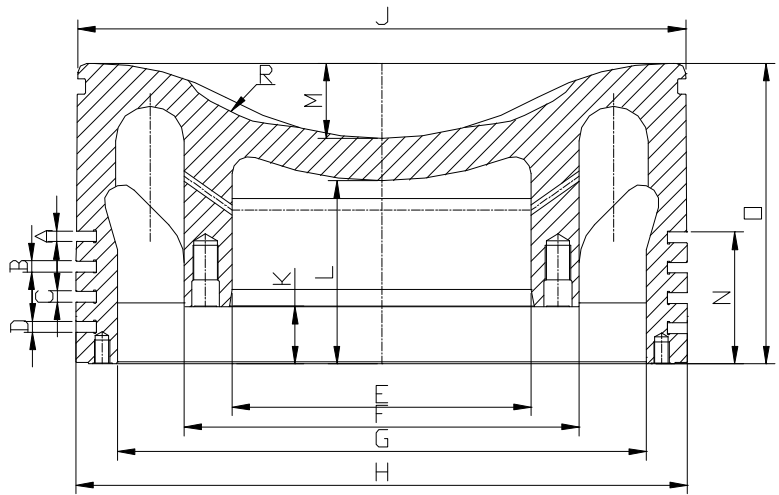
# INSPECTION REPORT

# DAMEN

DAMEN SCHELDE MARINE SERVICES

RECONDITIONING

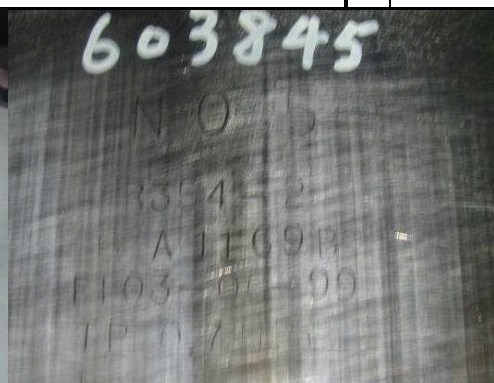
<b>Description:</b>	PISTON CROWN
<b>Engine type:</b>	B&W S60MC
<b>Customer:</b>	
<b>Vessel name :</b>	
<b>Job No. :</b>	603845
<b>DATE</b>	1/29/2010



DIMENSION			
	ORIGINAL	BEFORE	AFTER
A	14 +0.29/+0.315	14.55	
B	14 +0.29/+0.315	14.5	
C	11 +0.29/+0.315	11.4	
D	11 +0.29/+0.315	11.4	
E	Ø290 0/+0.10	Ø290.2	
F	Ø385	Ø385.2	
G	Ø505 0/+0.110	Ø505.2	
H	Ø598.4 0/-0.30	Ø598.2	
J	Ø595.5 0/-0.30	Ø595.4	
K	56.5 ±0.10	56.4	
L	194.5	194.3	
M	73	75.4	
N	118.5 ±0.10	118.44	
O	312.5	312.5	
P	12XM24	OK	
Q	16XM16	OK	
R		2.5	



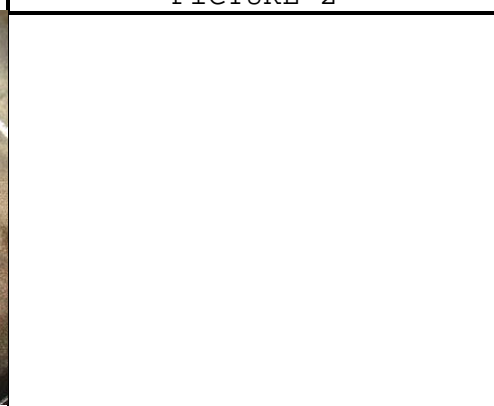
PICTURE 1



PICTURE 2



PICTURE 3



PICTURE 4

STAMPS / MARKINGS

N99-0067CT

<b>MPI</b>	Cracked	<input type="checkbox"/>	
	Ok	<input checked="" type="checkbox"/>	
<b>Top Of Crown</b>	Burnt Down	<input checked="" type="checkbox"/>	
	Burned of mm	<input type="checkbox"/>	2.5mm
	Heat Cracks	<input type="checkbox"/>	
<b>Outer Diameter</b>	Ok	<input type="checkbox"/>	
	Worn	<input checked="" type="checkbox"/>	
	Scored	<input type="checkbox"/>	
<b>Cooling space</b>	Burnt Off	<input type="checkbox"/>	
	Ok	<input checked="" type="checkbox"/>	
	Corroded	<input type="checkbox"/>	
<b>Landing Face</b>	Cracked	<input type="checkbox"/>	
	Damaged	<input type="checkbox"/>	
	stud holes are out of line /in line		all of stud holes are in line
		<input type="checkbox"/>	
		<input type="checkbox"/>	
		<input type="checkbox"/>	
		<input type="checkbox"/>	

REMARK

Inspection by :	YE	Approved by:	
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