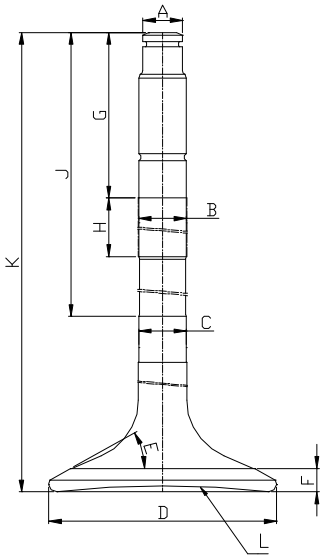
INSPECTION REPORT

DAMEN SCHELDE MARINE SERVICES

RECONDITIONING

Description:	EXH.VALVE SPINDLE
Engine type:	B&w S60MC
Customer:	
Vessel name :	
Job No. :	603846
DATE	1/29/2010



DIMENSION

	ORIGINAL	BEFORE	AFTER
A	Ø60	Ø60	
B	Ø72 -0.03/-0.076	Ø71.93	
C	Ø72.5 +0.15/+0.20		
D	Ø341	Ø340.2	
E	30.3° 0/+0.1°	30°	
F	37	34	
G	263	263	
H	390	390	
J	827	827	
K	1163 ±0.3	1159	
L		7.5	

PICTURE 3

PICTURE 3

Base Material	Nimoni80A	☐
	AISI307	☑
seating area	Inconnel625	☐
	AISI307	☐
	Stellite6	☑
	Ok	☐
	Worn	☑
under disc	Scored	☐
	Inconnel625	☐
	AISI307	☑
	burned off__mm	☐ **11.5mm**
	Cracked	☐
chromicl ayer stem	Ok	☑
	Worn	☐
	Cracked	☐
	Damaged	☐

REMARK

ACCESSORIES

	Req	Missing

STAMPS/MARKINGS

N99-0067CT

Inspection by :	YE	**Approved by:**	